Item ID:	DSI 9052-013		Accept			Setup	Start	
Revision ID:							Stop	
Item Name:	Pod Quick Release							

| Start Date: | 9/03/10 | Start Qty: | 1.00 | | Cust Item ID: | |
| Required Date: | 9/03/10 | Req'd Qty: | 1.00 | | Customer: | |

Reference:

						Run	Start	
Approvals:	Process Plan:	Date:	Tooling:	Date:			Stop	
	QC:	Date:	SPC (Y/N):	Date:				

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp

Draw Nbr	Revision Nbr
DSI 9052	Rev D

100		0.00							
DC	DOCUMENT CONTROL								
Document Control	Memo	0.00							
	Photocopy bluefile & type labels per PPP 9052-013 CHG001								

MW 10 09 03
TJ for BG 10-9-03 ①

110	Pick Kit	0.00							
Packaging									
Packaging	Memo	0.00							

10/9) 3S

120	QC4- 100% Inspect kits for completeness	0.00							
QC									
Quality Control	Memo	0.00							

MW 10 09 03

Item ID: DSI 9052-013   Accept   Setup **Start**

Revision ID:

Item Name: Pod Quick Release   **Stop**

Start Date: 9/03/10   **Start Qty:** 1.00   **Cust Item ID:**

Required Date: 9/03/10   **Req'd Qty:** 1.00   **Customer:**

Reference:

Approvals: **Process Plan:**   **Date:**   **Tooling:**   **Date:**   **Run** **Start**

                  QC: **Date:**   **SPC (Y/N):**   **Date:**   **Stop**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00	*Rev A*						
Packaging	Packaging								
Packaging	**Memo**	0.00							
	Identify and pack for shipping as per PPP D9052-013[ ]Location: *20*								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	**Memo**	0.00							
Quality Control									

Picklist Print

September 3, 2010 10:50:27 AM

Work Order ID: 61791

Parent Item: DSI 9052-013

Parent Item Name: Pod Quick Release

Start Date: 9/03/10   **Required Date:** 9/03/10

Start Qty: 1.00   **Required Qty:** 1.00

Comments: IPP Rev:A 02.05.15 New Issue ING

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
BLRS-010		Purchased	No			120	Each	5.0000	1	1			
Pip Pin													

Location	Loc Qty	Loc Code
ST283	5	
115519	5	

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
BLRS-020		Purchased	No			120	Each	8.0000	3	3			
Pip Pin													

Location	Loc Qty	Loc Code
ST283	8	
115519	8	